



SAFETY FORUM

ASSBT Conference
Orlando, Florida
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Joe Huff
Amalgamated Sugar Company
Boise, Idaho

Moderator: Joe Huff

Safety Panel

Heidi Brightly - Southern Minnesota Beet Sugar Coop

- *Behavior Based Safety / Safety Compliance*

Brent Muehlberg - Minn-Dak Farmers Cooperative

- *Training*

Doug Emek - Lantic / Rogers Sugar

- *Achieving Safety Success*

Joe Huff - The Amalgamated Sugar Company LLC

- *Heart & Soul of Safety*



THE AMALGAMATED SUGAR COMPANY LLC

HEART & SOUL
of
SAFETY



ORGANIZATION

- Safety Professional at every factory
 - Reports to Plant Manager
 - Responsible for “nuts & bolts” of program
- Corporate Safety Director
 - Reports to VP Operations
 - Responsible for platform consistency



TRAINING

- New Employee Training
- Annual Safety Refresher Training
- Contractor Safety Orientations
- Weekly Toolbox Meetings
- Equipment Operator Training (Forklift etc.)
- Station Training Material (SOPs)
- First Aid & CPR Training



EMPLOYEE INVOLVEMENT

- Safety Committee
 - BTCGM Union Participation
 - Local Management Participation



- Supervisors are the key to success



COMMITMENT

Safety And You!

“Employees are the most valued and cherished resource. The company considers no phase of its operations more important than the safety and health of its employees.”